

Work Order ID 54283

December 7, 2009 1:27:10 PM



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Item ID: D205-634-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Replacement Skidtube

Start Date: 12/07/09 Start Qty: 1.00

Required Date: 12/07/09 Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2580

Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy D205-634 bluefile & type labels per PPP D205-634-041 CHG002

S 02/12/07

HJ for BG 09/12/07

105

0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK:
1 X D205-634-011 B _____
REMOVE K10003 B _____ AND RETURN TO STOCK

51499 CHG007
B 51658 CHG007

5/14/07

106

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

S 09/12/07

DART				TEL 1-613-632-3336 FAX 1-613-632-4443	
TRANSPORT CANADA APPROVAL # 09-19					
P.N.	D205-634-011		CHG	CHG007	
DESC	Skidtube		STC	SH96-88	
LOT	B51499		STC	SR00563NY	
MODEL	BCH205/210/212/214/412/UH-1H		STC		
US PATENT # 5735482 CANADA FOREIGN PATENTS PENDING					
MADE IN CANADA					

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QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

220

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPPD205-634-041

Location:

USING NEW B/N

Rev F

CHG002

230

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

9/12/7 sl

09/12/07
MF 09-12-07

Picklist Print

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Work Order ID: 54283

Parent Item: D205-634-041

Parent Item Name: Replacement Skidtube


Comments:

Start Date: 12/07/09

Required Date: 12/07/09


Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
5 D205-634-011	CHG 007	Manufactured	No				Each	15.0000	1.0000	51499		
												
Skidtube												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
HONG KONG		
FG	5	
38585	1	
38636	1	
38637	1	
39514	1	
39517	1	
39753	1	
39987	1	
40142	1	
40143	1	
40146	1	
51498	1	
51499	1	
51500	1	
53693	1	
53694	1	

K10003 CHG 007



Saddle, D205-634-011

Manufactured No

Each 3.0000

1.0000

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
PK	3	
51657	2	
51658	1	

51658 9/14